

10.2. CHASSIS PARTS ASSEMBLY

Ref.No.	Part No.	Part Name & Description	Pcs	Remarks
	SEE TLS CATALOG FOR CYLINDERS, VIDEO HEADS, CAPSTAN MOTORS			
1		CYLINDER UNIT	1	
2		CAPSTAN ASS'Y	1	
3	L1AZ00000004	FE HEAD	1	
4	VDG1510	INTERMEDIATE GEAR	1	
5	VDG1511	MAIN CAM GEAR	1	
6,7	VDG1512	IDLER GEAR	2	
8	VDG1514	CHANGE GEAR	1	
9,10	VDR0372	REEL TABLE	2	
11	VDV0391	CAPSTAN BELT	1	
12	VMB3550	CHANGE GEAR SPRING	1	
13	VMD4249	WORM SHAFT HOLDER	1	
14	VMD4252	OPENER PIECE	1	
15	VMD4253	LED PRISM	1	
16	VMD4611	TAPE GUIDE	1	
17	VML3624	MAIN LEVER	1	
18	VML3626	PINCH CHANGE ARM	1	
19	VML3632	IDLER ARM	1	
20	VMX3092	P4 CAP	1	
21	VDB1431	TENSION ARM BOSH	1	
22	VEM0751	LOADING MOTOR ASS'Y	1	
23	VXA7105	SUPPLY SHAFT HOLDER ASS'Y	1	
24	VXA7106	TAKEUP SHAFT HOLDER ASS'Y	1	
25	VXA7107	AC HDAD ASS'Y	1	
26	VXA7311	SECTOR GEAR ASS'Y	1	
27	VXL3107	SUPPLY LOADING ARM ASS'Y	1	
28	VXL3108	TAKE UP LOADING ARM ASS'Y	1	
29	VXL3109	PINCH ARM ASS'Y	1	
30	VXL3110	P5 ARM ASS'Y	1	
31	VXL3111	TENSION ARM ASS'Y	1	
32	VMB3547	TENSION SPRING	1	
33	VXL3112	SUPPLY BRAKE ARM ASS'Y	1	
34	VXL3113	TAKE UP BRAKE ARM ASS'Y	1	
35	VMB3548	TAKE UP BRAKE SPRING	1	
36	VXL3124	CHANGE LEVER ASS'Y	1	
37	VXL3131	CLEANER ARM ASS'Y	1	
39	VXP2133	CENTRE CLUTCH ASS'Y	1	
40	VXP2146	TORQUE CLUTCH ASS'Y	1	
41	VMD4344	FLAT CABLE HOLDER	1	
50	VMA0L25	TOP PLATE	1	
51	VMD4255	SIDE PLATE (L)	1	
52	VMD4254	SIDE PLATE (R)	1	
53	VML3706	OPENER LEVER	1	
54	VXA7110	CASSETTE HOLDER ASS'Y	1	
55	VXL3160	MAIN SHAFT ASS'Y	1	