



5.5 MECHANISM ASSEMBLY LIST M[2]

Symbol No.	Part No.	Part Name	Description
1	PQ43581D	MAIN BRAKE(S) ASSEMBLY	
2	PQ43582C	MAIN BRAKED ASSEMBLY	
3	PQM30001-251	TENSION SPRING	
4	PQ43570B	HALF LOADING GEAR	
5	PRD31208A-01	HEAD CLEANER ASSEMBLY	
5A	PRD44936	CLEANER STOPPER	
5B	NNS2000Z	NUT	
5C	PQ44837	HEAD CLEANER	
5D	PQ45689	CLEANER HOLDER	
5E	REE2500	E WASHER	
5F	PRD44804A-01	CLEANER ARM ASSEMBLY	
5G	PRD30024-94	TENSION SPRING	
5H	PGZ01973	SOLENOID ASSEMBLY	
5I	PRD44807	CLEANER BRACKET	
5J	PRD30023-36	SPRING	
7	PQ43505-1-1	ROLLER	
8	PQ43526-1-3	TAPE GUIDE	
9	PQ43506	GUIDE POLE CAP	
10	PQ43670-1-1	GUIDE FLANGE	
13	PQ43567A-13	GUIDE ARM ASSEMBLY	
14	PQ43569-1-3	TORSION SPRING	
15	PQ43497J	TENSION ARM ASSEMBLY	
15A	PQ43500	TENSION SPRING	
16	PQ45527A-1	TENSION BAND ASSEMBLY	PQ44734A-7 (Substitution)
16A	PQ45456	ADJUST PIN	
17	PQ44741A-3	LOCK LEVER ASSEMBLY	
17A	PQM30001-279-52	TENSION SPRING	
18	PU61246-1-5	IDLER GEAR UNIT	
20	PQM30018-54	SPACER	
21	PQ43548A-3	WORM CLUTCH ASSEMBLY	
22	PQM30003-23	BELT	
25	PQ32416-2	PINCH ROLLER CAM	
26	PU49485-4	WIRE CLAMP	
27	PQ43583A-3	SUB BRAKED ASSEMBLY	
28	PQM30001-346	TENSION SPRING	
29	PQ20822-3	CONTROL CAM	
30	PU60621-1-2	LED HOLDER	
31	PU60624-1-5	REC SAFETY SWITCH	PU61281 (Substitution)
32	PQM30017-12	SLIT WASHER	
34	PU60858-1-4	REEL DISK(T)	PQ45617A (Substitution)
35	PQ60859-1-4	REEL DISK(S)	PQ45622A (Substitution)
36	PQ43676B-5	LOADING MOTOR	
37	PQ43675	TAPE GUARD	
38	PQ44746A-2	OFF LEVER ASSEMBLY	
39	PQM30017-5	WASHER	
41	PU60616	FULL ERASE HEAD	
43	PQM30017-41	SLIT WASHER	
44	PU61103-2-8	POLE BASE(T) ASSEMBLY	
45	PU61151-2-7	POLE BASE(S) ASSEMBLY	
46	PRD21577A	MAIN DECK ASSEMBLY	
46A	PQ43849	EARTH PLATE	
46B	PQ44739A-1	LOCK LEVER 1 ASSEMBLY	
46C	PQM30001-278-46	TENSION SPRING	
47	PRD44794	CLEANER BASE	
48	PQ43558D	PINCH ROLLER ARM ASSEMBLY	PQ43558E (Substitution)

SEE TLS CATALOG
FOR CYLINDERS,
VIDEO HEADS,
CAPSTAN MOTORS

Symbol No.	Part No.	Part Name	Description
49 50 51 52 57	PQ32415 PQM30001-233 PQ43509 PQM30002-192 PU61002	PINCH ROLLER PRESS LEVER TENSION SPRING HEAD BASE COMPRESSION SPRING A/C HEAD	
62 63 64 65 66	PQ43537B PQ45895 PQ45894 PU61245-1-3 PQM30017-8	LOADING ARM(S) STOPPER(T) STOPPER(S) CLUTCH UNIT SLIT WASHER	PQ34212A (Substitution)
67 70 72 72A 72B	PQ43532B PU61247-1-1 PQ43575A-7 PQM30001-273 PQM30001-237	CHANGE LEVER ASSEMBLY SLIDE ENCODER CANCEL LEVER ASSEMBLY TENSION SPRING TENSION SPRING	
72C 73 73A 79 81	PQM30001-274 PQ43578A-2 PQM30001-238 PU61006 PQ33249	TENSION SPRING HOOK ASSEMBLY TENSION SPRING BELT PULLEY BASE „	
82 86 87 87A 87B	PQ43912A-7 PQ32516 PQ44743B PQM30001-344 PQM30001-301	PULLEY ARM ASSEMBLY PWB HOLDER IDLER LEVER ASSEMBLY TENSION SPRING TENSION SPRING	
88 88A 89 93 94	PQ44585A-8 PQM30001-282-52 PQM30017-5 PRD44783A	CAPSTAN BRAKE SPRING WASHER CAPSTAN MOTOR LOADING ARM(T)	SEE TLS CATALOG FOR CYLINDERS, VIDEO HEADS, CAPSTAN MOTORS
95 S21 S22 S23 S24	PRD44784A SDSF2614Z SPSF2608M SPST2606Z SPSP2606Z	PLATE ASSEMBLY SCREW SCREW SCREW SCREW	M2.6X14 M2.6x8 M2.6x6 M2.6x6
S25 S26 S27 S28 S29	PQ43687A SDST2616Z GPSF2608Z PQ45121A SPST2604Z	SCREW SCREW SCREW SCREW SCREW	M2.6x8 M2.6X16 M2.6x8 M2.6x8 M2.6x4 Include @ main deck assembly
S30 S31	SPSP2003Z SDST2606Z	SCREW SCREW	M2x3 M2.6x6